



Used complete water bottling line for PET bottles year 2010 - 16,000BPH



Machine type:	Complete Bottling Line
Ref:	LC587
Year:	2010
Speed:	16000BPH
Condition:	Ready for operation
Containers:	PET
Products:	Water (Sparkling), Water (Still)

Contact:

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Technical details

Fill type:	Isobaric	Neck type:	28
Isobaric:	Yes	Safety features:	Yes
Manuals:	Yes	---	---

Machine type	Manufacturer	Model	Year
Preform tipper and elevator	SAMETO TECHNIFIL	EBH 2050	2010
Blow Molding Machine	Sidel	SBO10	2010
Filling Machine	ALSIM		1999
Cap feeder	Arol		
Labeling Machine	Krones	Contiroll	2004
Shrink Wrapper	Acmi	Fenix 165	2019
Handle Applicator	SMIPACK	HA50	2002

Description

Complete Bottling Line for Water (PET 1.5L) - Overview

This used PET bottling line is configured for still water in 1.5-liter bottles, delivering a performance range of approximately 12,000 to 16,000 bottles per hour. Designed for industrial packaging and beverage production, it combines proven second hand equipment from recognized manufacturers to offer a reliable,



efficient solution for a used bottling line. The configuration includes preform handling, blow molding, filling, capping support, labeling, shrink wrapping, handle application, palletizing, and conveyors, enabling a seamless end-to-end packaging process.

Key components include a preform tipper and elevator by Sameto Technifil, a Siedel SBO10 blow molder, an Alsim Asmojet filler, an Arol cap feeder, a Kronos Controll labeling machine, an ACMI Fenix 165 shrink wrapper, and a Smipack HA50 handle applicator. This versatile packaging machinery set-up is ideal for beverage production facilities seeking to expand or replace an existing second hand line with dependable equipment and consistent output.

Technical Specifications & Performance Data

- **Production speed:** 12,000–16,000 bottles/hour
- **Primary product:** Water
- **Container type:** PET
- **Bottle format:** 1.5L
- **Preform tipper and elevator:** Sameto Technifil EBH 2050 (2010)
- **Blow molding machine:** Siedel SBO10 (2010)
- **Filling machine:** Alsim Asmojet (1999)
- **Cap feeder:** Arol
- **Labeling machine:** Kronos Controll (2004)
- **Shrink wrapper:** ACMI Fenix 165 (2019)
- **Handle applicator:** Smipack HA50 (2002)
- **Additional units:** Mixer, palletizing, conveyors

Advanced Automation & Control Systems

The line architecture supports synchronized operation across blow molding, filling, labeling, and end-of-line packaging through standard industrial control interfaces. Individual machine HMIs typically enable format-related adjustments, recipe selection, and real-time status monitoring. Safety interlocks, guarding, and emergency stop interfaces allow integrated stop/start logic across conveyors and processing units for consistent flow and minimal downtime during production.

Production Line Integration Capabilities

This complete line is designed for inline operation with continuous bottle flow from preform handling through to palletizing. Included conveyors facilitate smooth transfers between machines, helping to maintain stable throughput at the specified performance range. The configuration is suited for PET water bottling at 1.5L and can accommodate typical beverage production requirements for industrial packaging. Integration with upstream preform feeding and downstream logistics is supported by standard mechanical and control interfaces.

Machine Condition & Maintenance History

Offered as a second hand used bottling line, the equipment mix spans manufacturing years from 1999 to 2019. The line is presented for sale in working condition and is suitable for recommissioning for beverage production. Component ages reflect periodic upgrades, notably the shrink wrapper from 2019, combined



with robust core equipment for blowing, filling, and labeling.

Operational Performance & Versatility

Optimized for still water in PET containers, this bottling equipment set is engineered to maintain stable production at up to 16,000 bph for 1.5L formats. The blow molding machine supports consistent bottle quality, while the Alsim Asmojet filler provides dependable filling performance for water applications. The Kronos Controll labeling machine delivers accurate wrap-around label application, and the ACMI shrink wrapper ensures secure multipack packaging suitable for distribution. The Smipack handle applicator adds convenience features for retail-ready packs.

Installation Requirements & Site Preparation

Installation typically requires linear space to accommodate the full process flow from preform feed to palletizing, plus access aisles for operation and maintenance. Standard utility connections for power, compressed air, and process water are generally required for the included equipment. Layout and utility planning should consider access to machine HMIs, conveyor routing, and service points for efficient operation.

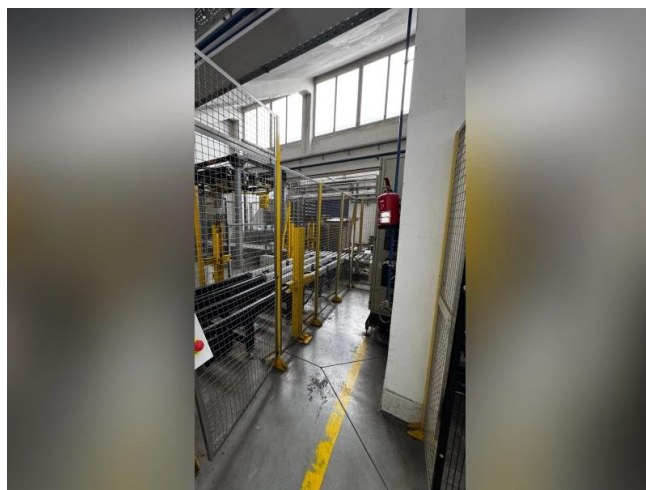
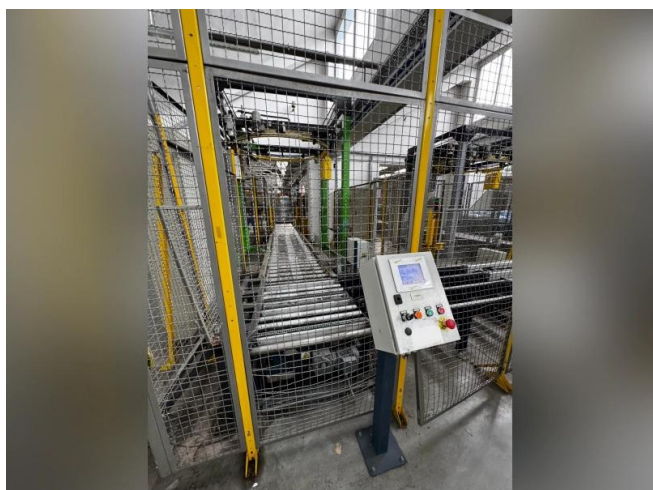
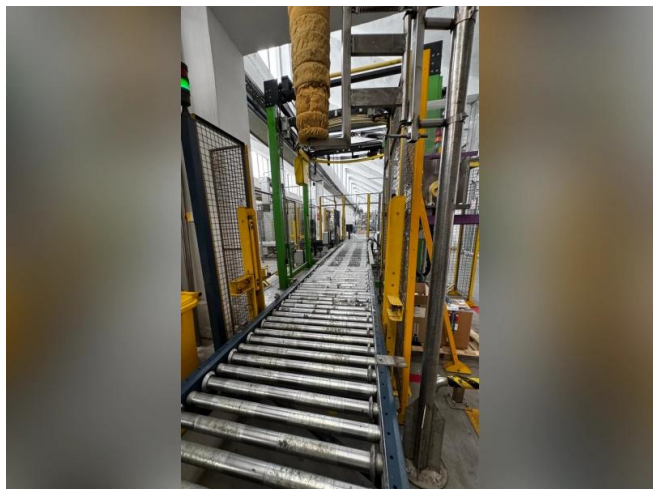
Safety Standards & Compliance Certification

The line comprises industrial packaging machinery equipped with typical safety guards, interlocks, and emergency stops on major units. Operator access doors and guarding help protect personnel during operation and maintenance. Standard hygiene-friendly designs on process-contact areas support beverage production environments.



Used
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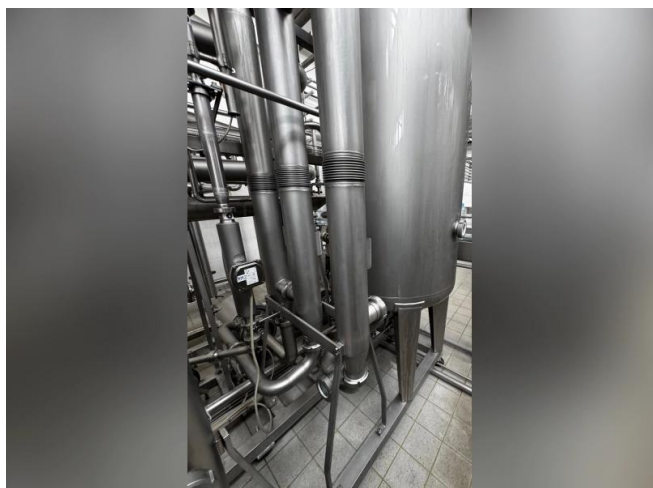
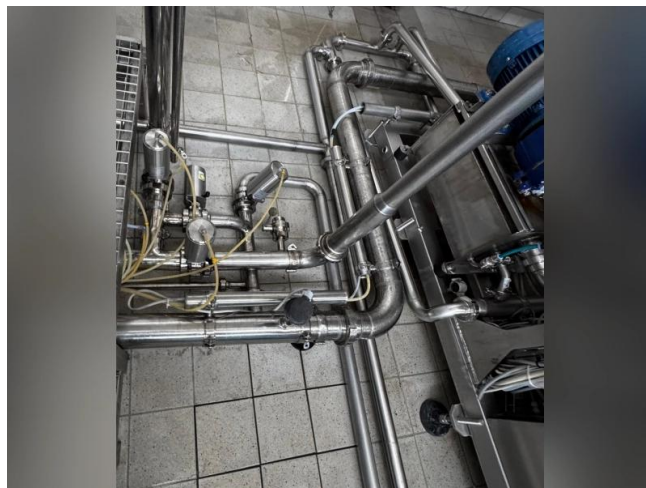
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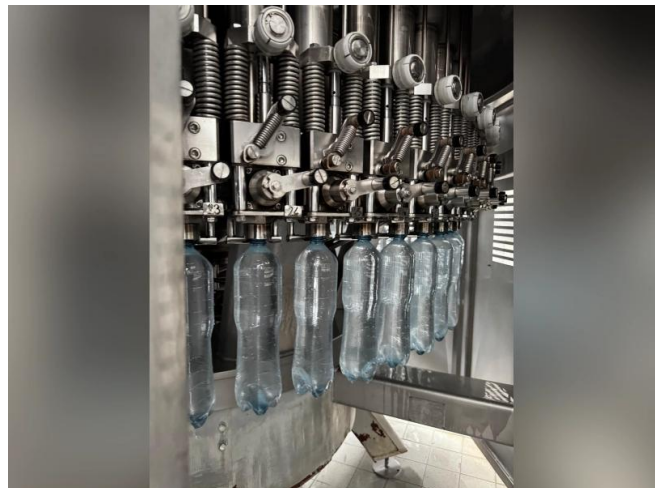
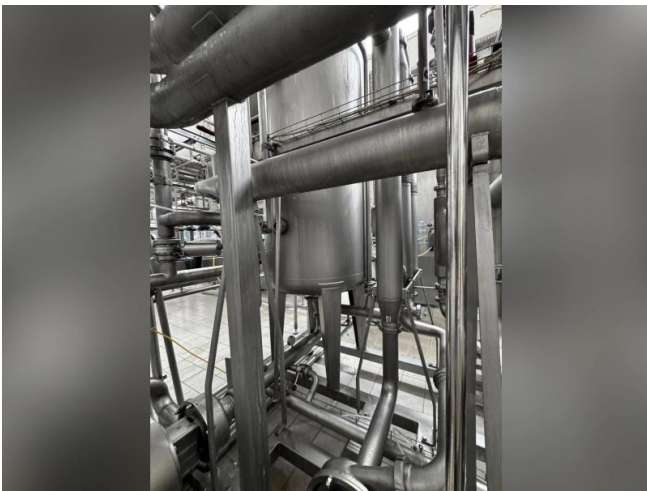
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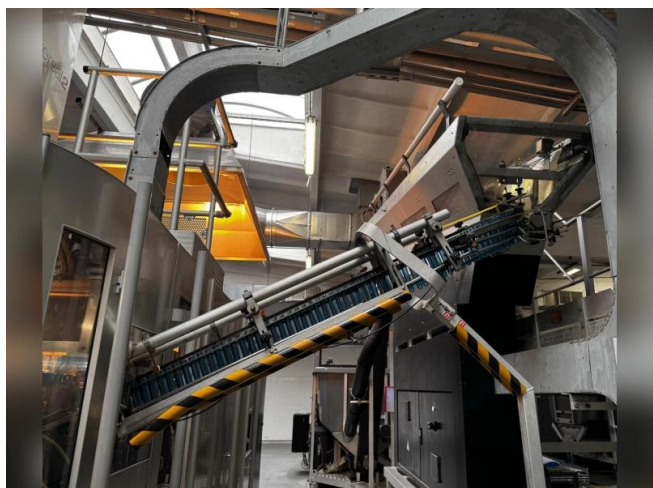
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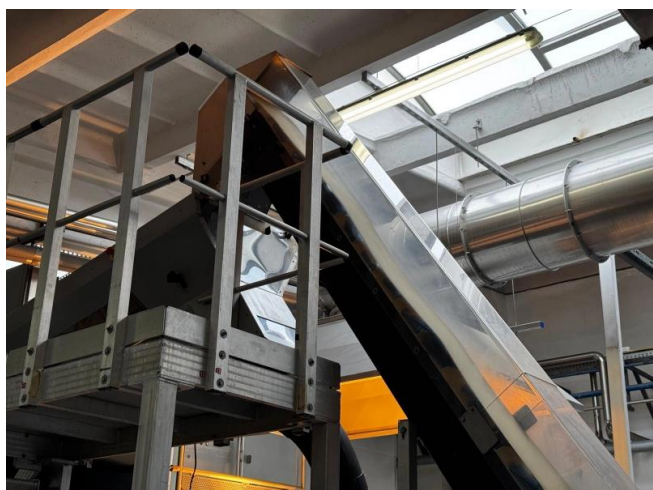
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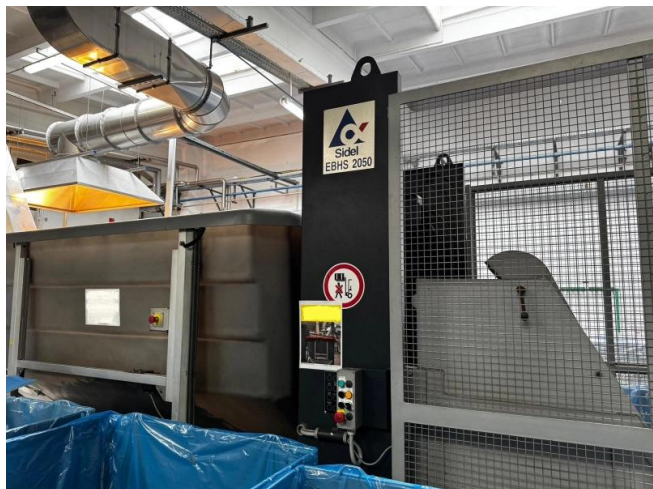
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