



Used SIG Comibloc fruit juice filling line 2004 - 5000 cartons/hour



Machine type:	Filling Monoblock
Ref:	M308
Model:	CFA406-32
Year:	2004
Speed:	5000BPH
Condition:	In storage
Formats:	2 L
Containers:	Brik
Products:	Dairy, Flat Drinks, Juice

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Technical details

Rotation:	Clockwise	Has capper:	Yes
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Filler

No. of valves:	1	Fill type:	Aseptic
Type of nozzle:	Fixed		

Capper

Cap type:	Plastic screw	No. of heads:	1
Safety features:	Yes	Manuals:	Yes

Description

Aseptic Carton Filling Monoblock CFA406-32

This used SIG Combibloc aseptic carton filling monoblock is engineered for reliable, high-quality filling of fruit juices and still drinks into SIG COMBIBLOC cartons. Built in 2004 and maintained in professional industrial packaging environments, it offers stable performance at 2.0L format with consistent output suitable for beverage production. With a complete set of auxiliary equipment, it integrates smoothly into a used bottling line or second hand industrial packaging setup seeking aseptic carton filling capability.

Manufactured by SIG Combibloc, the CFA 406 series is known for precise dosing, hygienic design, and dependable operation in high-demand beverage production. This unit is accompanied by a sterile air



system and downstream handling including evacuation and buffer tables, conveyors, and a Combiswift cap applicator, making it a compact solution for carton packaging lines.

Technical Specifications & Performance Data

- **Manufacturer:** SIG Combibloc
- **Model:** CFA406-32
- **Year:** 2004
- **Packaging/carton:** SIG COMBIBLOC
- **Container volume:** 2.0L
- **Capacity:** 5000 pieces/hour
- **Operating hours:** 33411 h
- **Products:** fruit juices and still drinks
- **Equipment composition:** CFA 406 filler (2004); Sterile air system (2004); Evacuation table (2004); Buffer table (2004); Cap applicator/Combiswift (2002); Tray packer (2004); Conveyors (2004)
- **Last service:** 12/2019
- **Shutdown:** 06/2020

Advanced Automation & Control Systems

Designed for aseptic operation, the line features a sterile air system to maintain controlled, hygienic conditions in the filling zone. The equipment supports stable, repeatable filling performance suitable for 2.0L carton formats with precise handling through integrated tables and conveyors. Quick format handling within the CFA series allows efficient setup aligned with industrial packaging standards.

Production Line Integration Capabilities

This aseptic carton filler integrates seamlessly with upstream and downstream packaging machinery. The included evacuation table, buffer table, conveyors, and tray packer streamline product flow and accumulation, supporting smooth line balancing. The Combiswift cap applicator enhances closure application on cartons, enabling comprehensive line functionality for beverage production focused on cartons.

Machine Condition & Maintenance History

The machine underwent its last service in December 2019 and was shut down in June 2020. It is currently dismantled and stored. During removal, certain components were taken off and are now missing: 9 switches, 3 photocells, and 10 sensor cables. Overall, the unit presents as a well-maintained, second hand aseptic filling solution with documented service and clear storage status.

Operational Performance & Versatility

Optimized for fruit juices and still drinks, this carton filling monoblock supports consistent 2.0L SIG COMBIBLOC packaging. The integrated cap applicator allows closure application suited to carton systems, while the sterile air module supports aseptic standards for sensitive beverage categories. Its throughput of 5000 pieces per hour matches mid-to-high capacity production requirements in beverage packaging machinery portfolios.



Installation Requirements & Site Preparation

As a dismantled system, installation will require appropriate line layout planning for the filler, auxiliary tables, conveyors, cap applicator, and tray packer. Site preparation should include provisions for power, compressed air, and facility hygiene practices consistent with aseptic operations. Adequate floor space for the filler and accumulation modules is recommended to ensure efficient product flow and access for operators.

Safety Standards & Compliance Certification

The system incorporates standard machine guarding and aseptic design principles typical of SIG Combibloc engineering for beverage applications. Operator protections and emergency stop systems should be verified during recommissioning. The sterile air system contributes to hygienic compliance for food and beverage environments, supporting safe, clean packaging of sensitive liquid products.



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